

## Advanced Printer Driver 6 Printer Manual

---

### Before Use

Describes the information that users need to know before using this product.

### APD6 Overview

Provides an overview of APD6.

### Operating Procedures

Describes how to use APD6.

### Log Output

Describes the log files.

### Restrictions

Describes usage restrictions on APD6.



# Before Use

This chapter describes the information that users need to know before using the EPSON Advanced Printer Driver 6 ("APD6" below).

## APD6 Packages

APD6 consists of the following packages.

- **Printer driver package**  
These packages are prepared for each TM printer model. Installing the printer driver enables easy printing from software applications. The following manuals are provided.
  - **Install Manual**  
This describes APD6 installation, TM printer registration, and how to automatically install the printer driver.
  - **Printer Manual (this manual)**  
This describes the APD6 setting procedures and functions.
  - **Printer Specification**  
This describes the printer driver specifications for each TM printer model.
- **Status API package**  
This is a special package in APD6 for all TM printers. This must be installed when developing applications that control TM printers using Status API, when monitoring a printer's status in real time, and when APD6 coexists with other Epson drivers. The following manuals are provided.
  - **Status API Manual**  
This describes how to use Status API to obtain the status of a TM printer from a software application. For the specifications of the APIs available for each TM printer model, see the "Printer Specification" manual contained in the printer driver package.
- **Sample program package**  
This is a special package in APD6 for all TM printers. This contains sample programs and sample code for developing applications for printing and control of TM printers. Although no manual is provided, it contains HTML files that describe the programs.

## Download

For customers in North America, go to the following web site:

<https://www.epson.com/support/>

For customers in other countries, go to the following web site:

<https://epson.sn>

## *Meaning of Symbols*

**NOTE**

Indicates supplementary explanations and information you should know.

## *Assumptions Used in This Manual*

- The screens in this manual use the display screens from Windows 10.
- The screen setting items may vary depending on the TM printer model and current settings.

# Contents

---

<b>Before Use</b>	<b>2</b>
■ APD6 Packages	2
Download	2
■ Meaning of Symbols	3
■ Assumptions Used in This Manual	3
■ Contents	4

---

<b>APD6 Overview</b>	<b>6</b>
■ APD6 Features	6
■ Printing Examples	7
■ OS Differences	8

---

<b>Operating Procedures</b>	<b>9</b>
■ Opening the Setting Screen	9
■ Application Printer Settings	10
■ Paper Feed and Cut Settings	12
Customizing the Paper Feed and Cut	13
■ Peripheral Device Operation Settings	15
Setting Procedure	15
■ User Defined Paper	17
■ Print Layout	19
Print Start Position Settings	19
Printing 80 mm Width Layout on 58mm Width Paper	20
Printing with the Paper Settings from an Application	21
Paper Reduction Settings	22
Print Quantity Settings	23
■ Device Fonts	25
Printing Device Fonts in a Win32 Environment	25
Printing Device Fonts in a .NET Environment	26
Setting an Alias Name to a Font	28
Creating an Emulation Font	30
Device Font Replacement Function	32
■ Barcode Printing	34
Barcode Font Settings	34
Barcode Printing	37
Using Barcodes in a .NET Environment	38

---

■ 2D Symbol Printing.....	40
2D Symbol Font Settings.....	40
2D Symbol Printing .....	42
Using 2D Symbols in a .NET Environment.....	43
Detailed Settings for 2D Symbols .....	45
■ Sending Commands .....	47
Using a Control Font to Control a TM Printer .....	47
Using a ControlA Font to Control a TM Printer .....	48
Using ESC/POS Command to Control a TM Printer .....	50

---

## ***Log Output.....51***

■ Overview.....	51
■ Log File Output.....	51
Log File Output Folders.....	51
Log File Name .....	51
Viewing Log Files.....	51
Log Output Example.....	52

---

## ***Restrictions.....53***

---

## ***Appendix.....54***

■ Acknowledgements.....	54
■ Cautions .....	56
■ Trademarks.....	56

# APD6 Overview

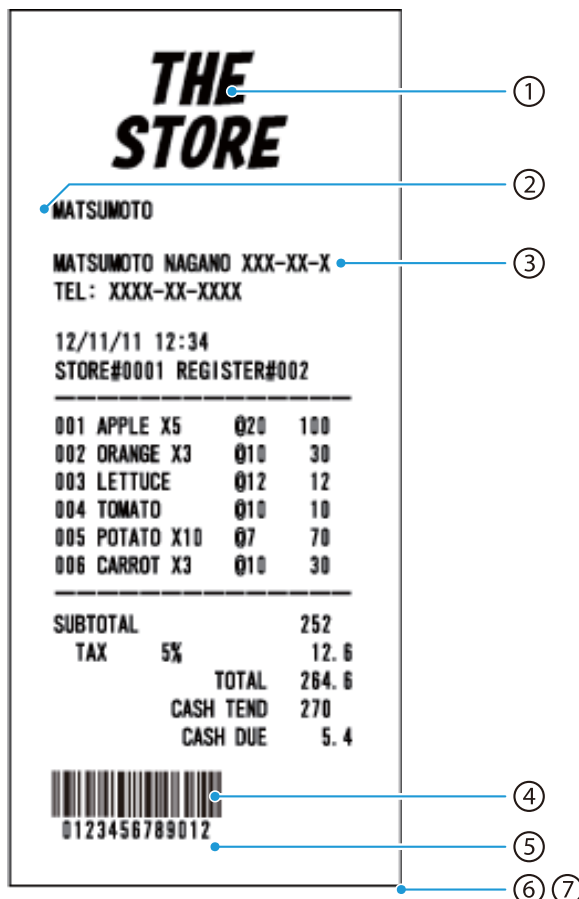
## *APD6 Features*

The EPSON Advanced Printer Driver Version 6 ("APD6" below) is a Windows printer driver for Epson TM printers. APD6 has the following features.

- Enables printing with TM printers from commercially-available applications in the same way as typical Windows printer drivers. ([page 10](#))
- Enables control of auto-cutter and cash drawer without requiring any programming. ([page 12](#), [page 15](#))
- Enables high-quality printing from applications of barcodes ([page 37](#)) and 2D symbols ([page 42](#)) that match the resolution of the TM printer.
- Enables use from applications of control fonts ([page 47](#)) and controlA fonts ([page 48](#)) where the user has embedded an ESC/POS command in control characters.
- Enables use of device fonts in the TM printer for printing from .NET environment applications.
- Enables printing in device fonts by using APD6 to convert the font name specified in the user application. ([page 28](#))
- Enables adjustment of the print results while minimizing the changes in user applications such as text size and font settings. ([page 30](#))
- Enables sending of ESC/POS command for each page at the start and end of printing without requiring any programming. ([page 50](#))

## Printing Examples

Printing is performed by combining APD6 with the TM printer functions. Printing examples and functions are shown below.



No.	Function	Printing method
1	Logo Printing	A dedicated TM printer utility is used to set to the TM printer. Because the print position and timing are set by the utility, these do not need to be set in APD6.
2	Print start position	This can be set when you want to increase the margin for the print start position. In the default setting, the margin is set to the minimum value. ( <a href="#">page 19</a> )
3	Font	This does not need to be set unless device fonts will be used in the same way as in commercially-available applications. This is set when an application will print using a device font. ( <a href="#">page 28</a> )
4	Barcode	This enables printing of barcodes, QR codes, and other 2D symbols at a resolution matching the TM printer. The barcode and 2D symbol font are registered to APD6, and the character string to be printed is specified from the application and printed. ( <a href="#">page 34</a> )
5	Paper reduction	The dedicated TM printer utility is used to set the space between lines and space at the front and back. Although the top and bottom margins of the print data can be set in APD6, the margins within the data cannot be set in APD6.
6	Cash Drawer	This is set in APD6. ( <a href="#">page 15</a> )
7	Auto-cutter	This is set in APD6. ( <a href="#">page 13</a> )

## OS Differences

The OS procedures in this manual are described using Windows 10. Refer to the following table for the operating procedures when using other OSes.

Item	Description
Printers & scanners	Windows 11 [Start] – [Settings] – [Bluetooth & devices] – [Printers & scanners] Windows 10 [Start] – [Control Panel] – [Hardware and Sound] – [Devices and Printers] or [Start] – [Settings] – [Devices] – [Printers & scanners] Windows 8.1/ Windows 8 [Desktop] – [Settings] – [Control Panel] – [Hardware and Sound] (or [Hardware]) – [Devices and Printers] Windows 7 [Start] - [Control Panel] – [Hardware and Sound] – [Devices and Printers]



# Operating Procedures

This chapter describes the basic operating procedures for the functions provided in APD6.

## Opening the Setting Screen

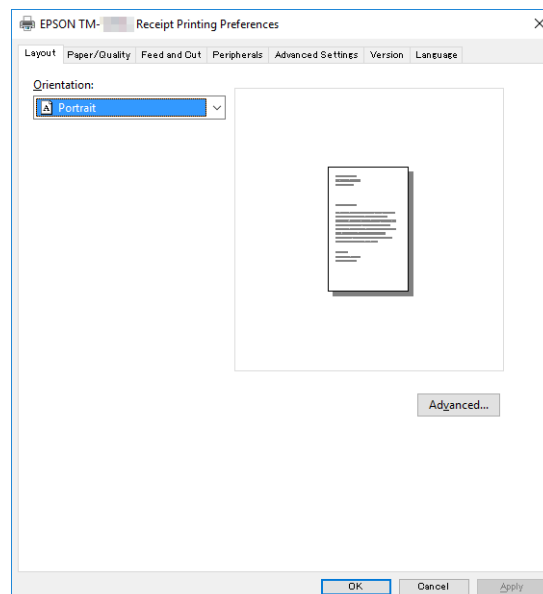
To launch the APD6 setting screen, perform the following procedure.



### NOTE

This can also be launched from the print screen of the application. For details, see the manual for your application.

- 1 Select [Start] - [Settings] - [Devices] - [Printers & scanners].**  
The printers and devices registered in the computer are displayed.
- 2 Select the TM printer, and click [Manage] - [Printer Properties].**  
The [Properties] screen appears.
- 3 Click [Preferences].**  
The [Printing Preferences] screen appears.



# Application Printer Settings

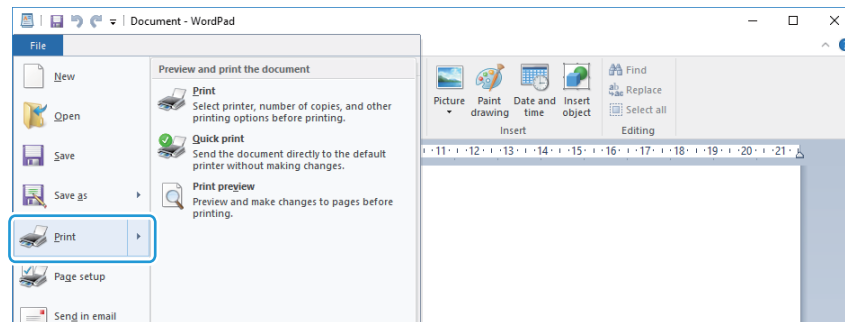
This explains the initial settings for printing from a Windows application to a TM printer.

The TM printer model and paper are set from your application. This example is explained using WordPad.

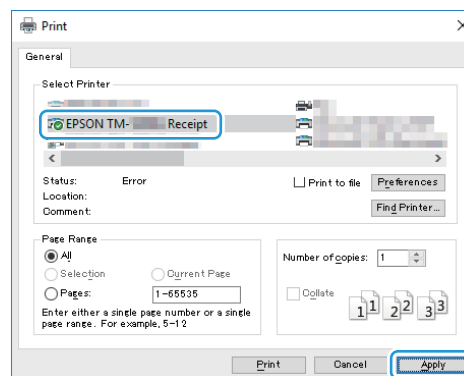
From the [Start] menu, launch WordPad by selecting [All Programs] - [Accessories] - [WordPad].

## 1 Click [File] - [Print].

The print dialog box is displayed.



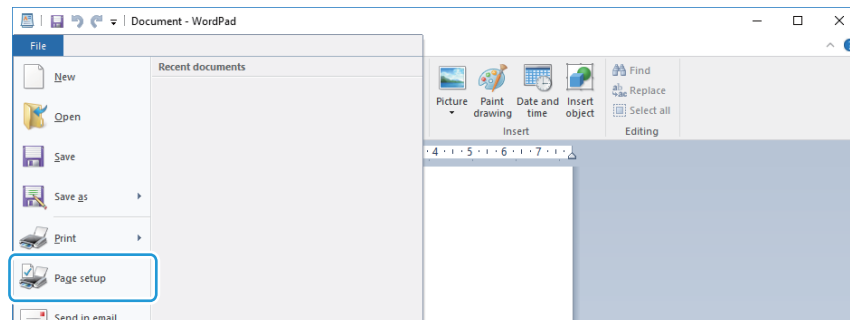
## 2 Select the printer that will be used, and click [Apply].



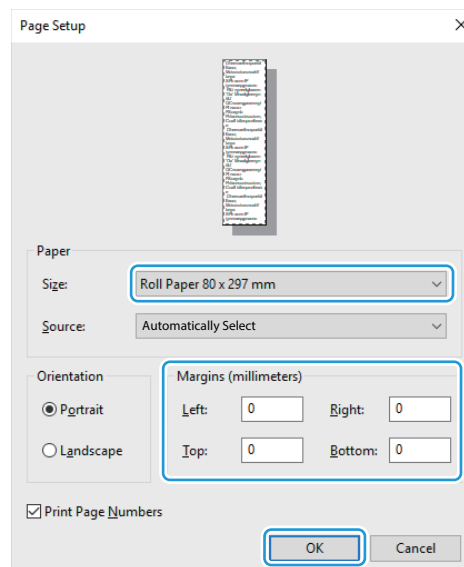
## 3 Click [Cancel].

This returns to the WordPad screen.

- 4** Click [File] - [Page setup].  
The Page Setup dialog box is displayed.



- 5** Set the paper and margins, and click [OK].



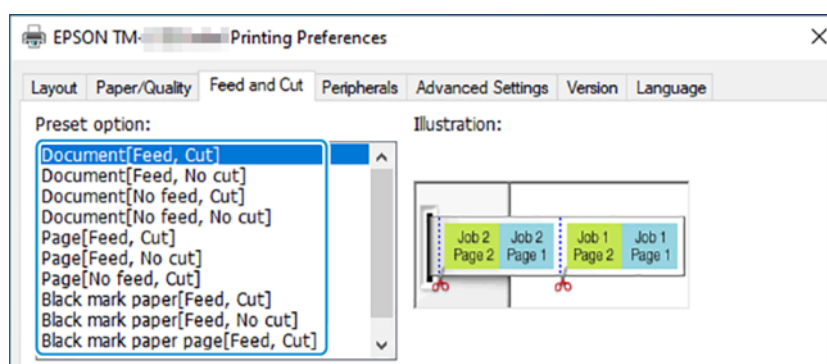
The paper width in WordPad is the paper width that was selected in Page Setup.

## Paper Feed and Cut Settings

This shows how to set the timing of auto-cut and paper feed before and after printing. Use the following procedure to make the settings.

- 1** Select the [Feed and Cut] tab from Printing Preferences.
- 2** Select a cut and paper feed method from the settings displayed in the [Preset option] list, and click [OK]. Settings items may vary depending on the model of the TM printer.

Select by referring to the illustration of the paper feed and cut displayed in [Illustration].



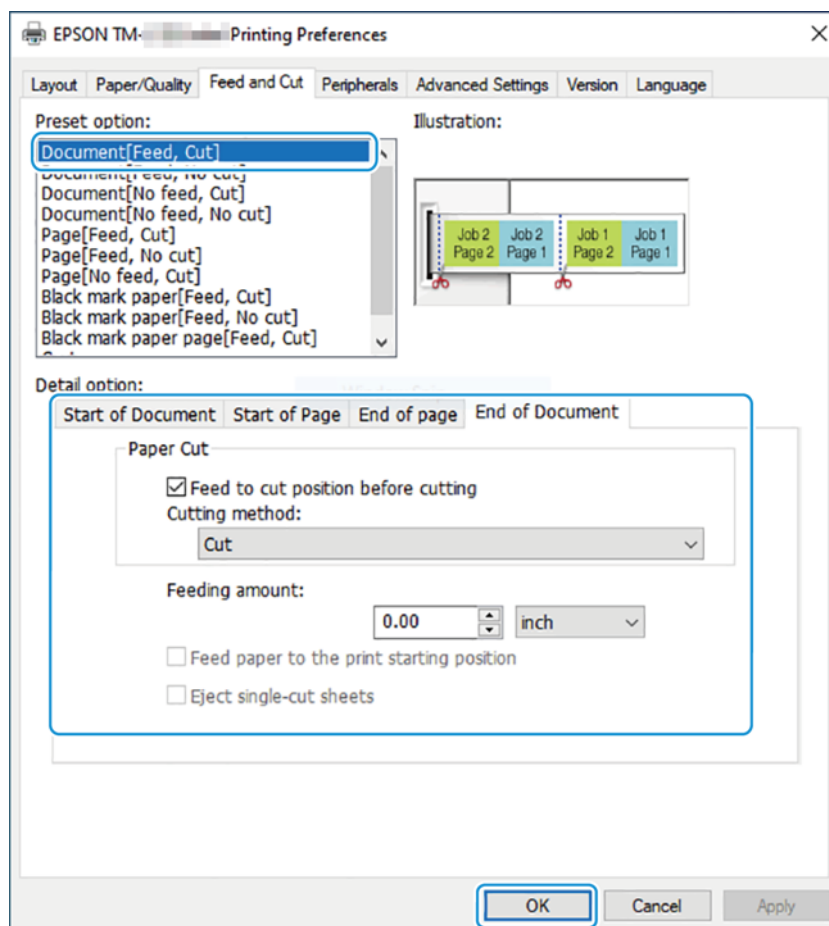
Item	Description
Feed	After the document is printed, paper is fed to the cut position of the auto-cutter.
No feed	After the document is printed, paper is not fed. If the paper is cut in this state, the print data may be cut off.

## Customizing the Paper Feed and Cut

Customization can be used to perform operations that are not preset, such as specifying of the paper feed length and changing of the control timing. Settings items may vary depending on the model of the TM printer.

Use the following procedure to make the settings.

### 1 Select "Custom" from the [Preset option] list.



### 2 Select the control timing from the [Detail option] tab to set up the operation. The settings are described in the following table.

Item		Description
Timing	Document Start	When the document starts printing
	Page Start	At the beginning of each page in the document
	Page End	At the end of each page in the document
	Document End	When the document finishes printing

Item		Description
Operation	Feed to cut position before cutting	When a check mark is inserted, paper is fed to the cut position of the auto-cutter.
	Cutting method	If "No cut" is selected, the auto-cutter is disabled. This specifies the paper type.
	Feeding amount	The feed length can be specified in millimeters.
	Feed paper to the print starting position	When a check mark is inserted, paper is fed to the top position.
	Eject single-cut sheets	When a check mark is inserted, single cut sheets are discharged.

### 3 Click [OK].

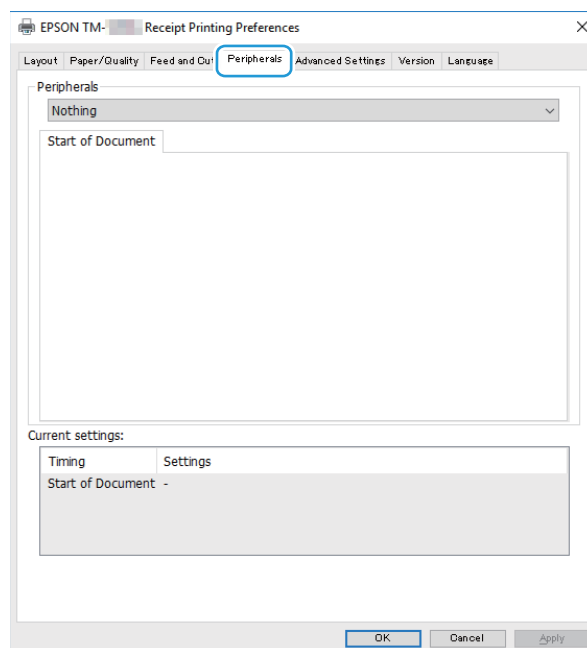
# Peripheral Device Operation Settings

This is used to set the operations for the TM printer peripheral devices such as the cash drawer.

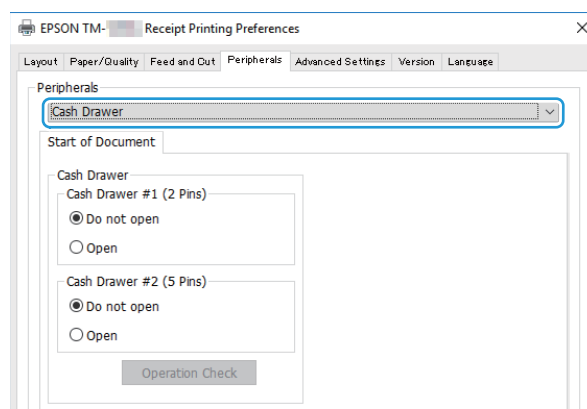
## Setting Procedure

Use the following procedure to make the settings.

### 1 Select the [Peripherals] tab from Printing Preferences.

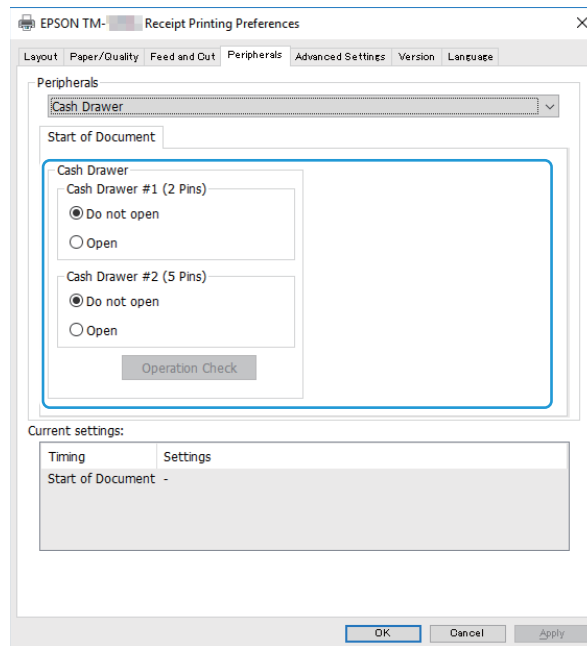


### 2 From the [Peripherals] pull-down list, select the combination of peripheral devices to be connected to the TM printer.



### 3 Make the settings for the peripheral devices.

The settings are described in the following table.



Peripheral device	Setting item	Description
Cash Drawer #1 (2 pin)	Do not open	Drawer #1 (2 pins) does not open.
	Open	Drawer #1 (2 pins) opens.
Cash Drawer #2 (5 pin)	Do not open	Drawer #2 (5 pins) does not open.
	Open	Drawer #2 (5 pins) opens.

### 4 Check the information under [Current settings], and click [OK].



## User Defined Paper

Fixed-size and other paper can be printed by setting user-defined paper. The print data cannot be enlarged or reduced in size to fit the paper width of the TM printer.

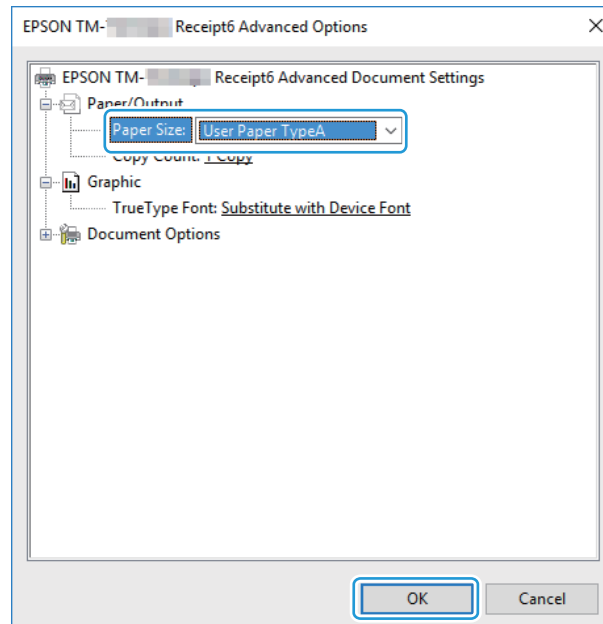
Use the following procedure to register the user-defined paper.

- 1** Select the **[Peripherals]** tab from **Printing Preferences**, and click **[Advanced Settings]**.  
The APD6 Utility is launched.
- 2** Select **[User Defined Paper]**, and make the following settings.

Item	Description
Paper Name	This is the name of the user-defined paper. This name is displayed in Printing Preferences - [Layout].
Paper Type	Set either paper without black marks, or roll paper with black marks.
Unit	This specifies the units of the paper width setting.
Paper Size	This specifies the size (width, height) of the user-defined paper.
Margin	This specifies the margin (top, bottom, left, and right) of the user-defined paper.

- 3** Click **[Register]**.  
The user-defined paper that was set in step 2 is registered and appears under **[Paper List]**.
- 4** Close the APD6 Utility and **[Printing Preferences]**.
- 5** The **[Printing Preferences]** screen appears again.
- 6** Select the **[Layout]** tab, and click **[Advanced]**.  
This displays the Advanced Document Settings screen for the TM printer.

## 7 Select the user-defined paper that was registered from Paper Size, and click [OK].



# Print Layout

## Print Start Position Settings

The print start position can be shifted without making any changes in the application.

Use the following procedure to set the print start position.



### NOTE

This function is for setting margins and adjusting the layout of the printing area of the TM printer. Margins cannot be reduced after they have been set.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Layout].
- 3** Insert a check mark for the locations where the margin will be changed, and specify the value.

Adjust Print Position

☒ Top Margin  
3.0 [0.0-11.0]mm

☐ Left Margin  
0.0 [0.0-11.0]mm

Reduced Size Print  
☒ Do not reduce  
☐ Reduce from 80 mm to 58 mm

Unsupported Paper  
☒ Auto adjust print

Set

- 4** Click [Set].

## Printing 80 mm Width Layout on 58mm Width Paper

The layout can be printed at a reduced size on 58 mm width paper without making any changes in the application for the 80 mm width print layout.



### NOTE

This function may not be supported for some TM printer models.

Use the following procedure to set reduced size printing.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Layout].
- 3** Select whether reduced size printing will be used.

Adjust Print Position

☐ Top Margin  
0.0 [0.0-11.0]mm

☐ Left Margin  
0.0 [0.0-11.0]mm

Reduced Size Print

☐ Do not reduce

☒ Reduce from 80 mm to 58 mm

Unsupported Paper

☐ Auto adjust print

Set

- 4** Click [Set].

## Printing with the Paper Settings from an Application

APD automatically adjusts the layout to enable printing even for paper sizes that are not set in APD. This enables you to print with the application settings without using this function.



### NOTE

This function may not be supported for some TM printer models.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Layout].
- 3** Remove the check mark from [Auto adjust print] under Unsupported Paper. (A check mark is inserted in the default setting.)

Adjust Print Position

☐ Top Margin  
0.0 [0.0-11.0]mm

☐ Left Margin  
0.0 [0.0-11.0]mm

Reduced Size Print

☒ Do not reduce  
☐ Reduce from 80 mm to 58 mm

Unsupported Paper

☐ Auto adjust print

Set

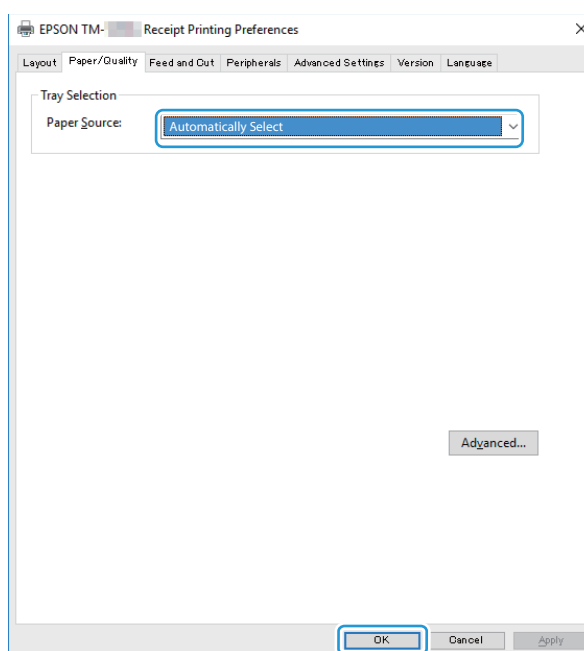
- 4** Click [Set].

## Paper Reduction Settings

You can save paper by reducing the margins at the top and bottom of receipts. In the default setting, the top and bottom margins are reduced.

Use the following procedure to set paper reduction.

- 1** Select the [Paper/Quality] tab from Printing Preferences.
- 2** From the [Paper Source] pull-down list, select the setting.  
After selection, click [OK].



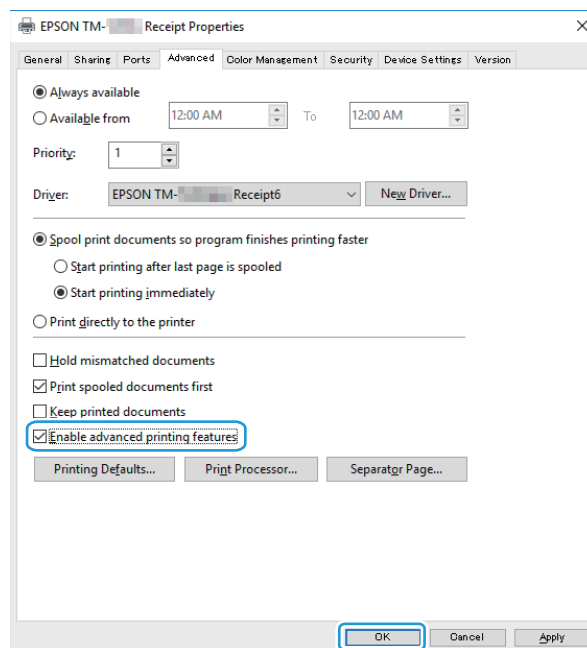
### NOTE

If [Automatically Select] is selected, the position where the margin is reduced is the bottom of the receipt even if it is rotated by 180°.

## Print Quantity Settings

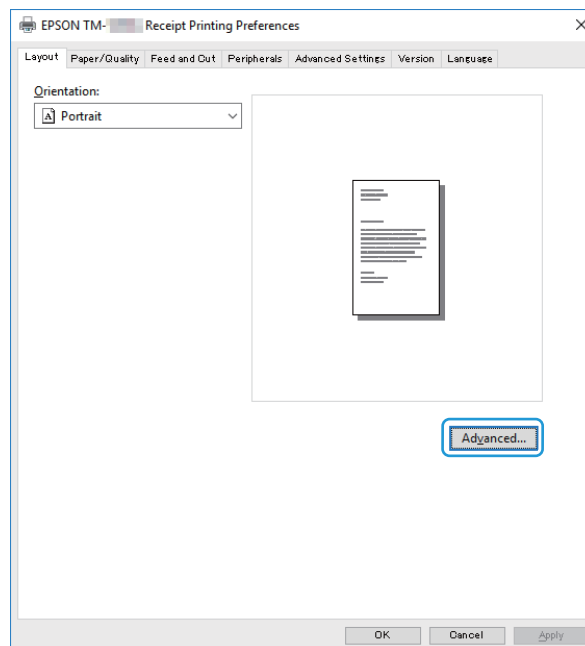
To print the same document multiple times, enable the advanced settings, and set the print quantity. Use the following procedure to set the print quantity.

- 1** Select [Start] - [Devices and Printers].
- 2** Right-click the TM printer, and select [Printer Properties].
- 3** Select the [Advanced] tab.
- 4** Insert a check mark for [Enable advanced printing features], and click [OK].

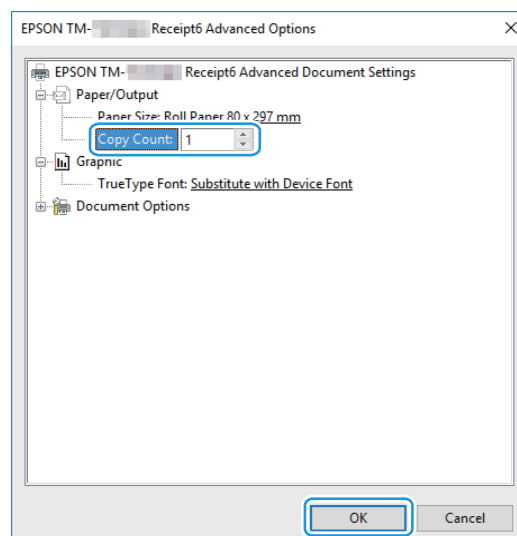


**5** Select the [Layout] tab from Printing Preferences.

**6** Click [Advanced].



**7** Enter the number of copies to be printed under Copy Count, and click [OK].





## Device Fonts

Device fonts are a font set that is built into the TM printer.



### NOTE

- The device fonts vary depending on the TM printer model. For details, see "Printer Specification".
- For details on the number of dots in device fonts, see the Technical Reference Guide for the respective TM printer.

Device fonts provide fonts for each character size. Like TrueType fonts, the character size is specified by selecting a font instead of specifying a point size separately from the font.

The available sizes of the device fonts are shown in the following table.

Width/Height	Standard	Double (2x)	4x
Standard	FontA11	FontA12	
Double (2x)	FontA21	FontA22	FontA24
4x		FontA42	FontA44

Standard

FontA11

Double height

FontA12

Double width

FontA21

Double height / width

FontA22

- Printing Device Fonts in a Win32 Environment
- Printing Device Fonts in a .NET Environment

### Printing Device Fonts in a Win32 Environment

Device fonts can be specified directly in Win32 environment applications.

Use the following procedure to print in applications.

#### 1 Set the following items in the print data of the application.

- Device font
- Points
- Language



### NOTE

The points specified may vary even with the same font depending on the TM printer model. The points of the device font can be confirmed by launching the APD6 Utility and selecting the device font to be used from the fonts in [Font Replacement] - [True Type Font Substitution].

#### 2 After making the settings, execute printing.

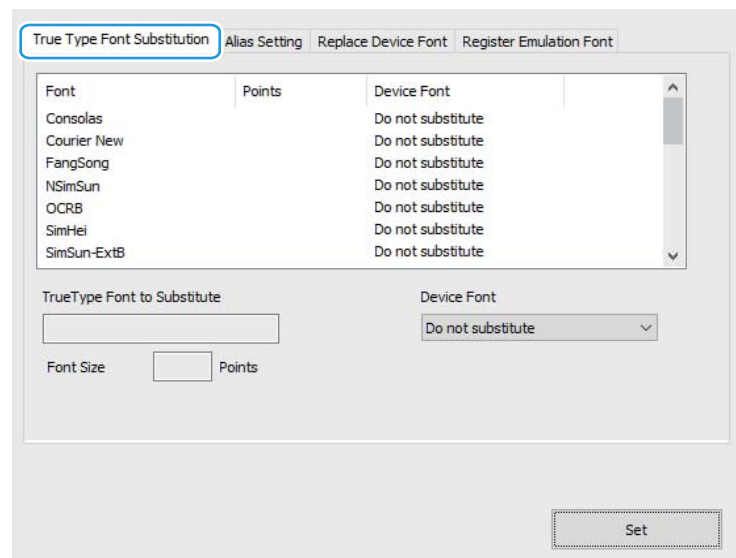
## Printing Device Fonts in a .NET Environment

Device fonts cannot be used directly in .NET environment applications. The font replacement function in APD6 can be used to enable printing using device fonts even from .NET environment applications.

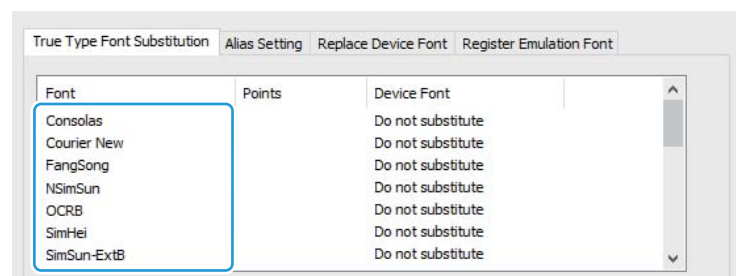
### Setting Procedure

Use the following procedure to set font replacement.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Font Replacement].
- 3** Select the [True Type Font Substitution] tab.  
The registered TrueType fonts are displayed in a list.



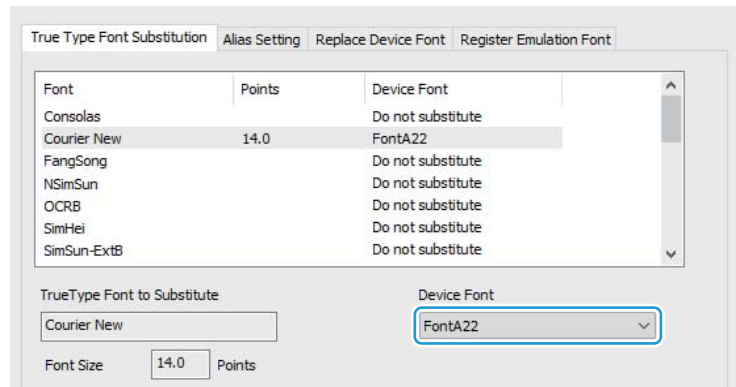
- 4** From the list, select a TrueType font that will be replaced.



#### NOTE

The original TrueType font will print the device font only.  
For this reason, select a TrueType font that is not used in applications.

## 5 Specify the device font that will replace the selected font from the [Device Font] pull-down list.



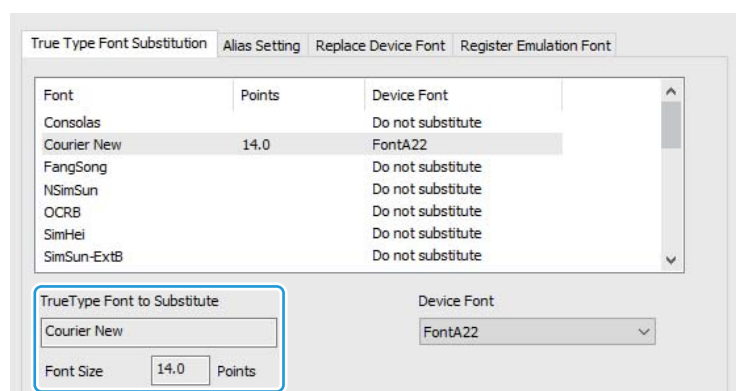
## 6 Click [Set]. This completes the font replacement setting.

## Printing

Use the following procedure to print in applications.

### 1 Input the print data from an application. Set the following items in the print data.

Item	Setting value
Font	TrueType font used to replace a device font (This can be confirmed from the screen below in the APD6 Utility.)
Points	Points displayed in the setting screen for the device font (This can be confirmed from the screen below in the APD6 Utility.)
Language	Western



### NOTE

If a point setting besides those in [Font Size] above is used, the correct printing result may not be obtained.

### 2 After making the settings, execute printing.

## Setting an Alias Name to a Font

An alias name can be set for a device font. This enables printing using a device font without changing the font name in the application.



### NOTE

Alias names can be specified when registering the fonts for barcode fonts and 2D symbol fonts.  
For details, see ["Barcode Font Settings" on page 34](#) and ["2D Symbol Font Settings" on page 40](#).

Use the following procedure to set the alias name.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Font Replacement].
- 3** Select the [Alias Setting] tab.

Font	Alias
controlA	
control	
FontA11	
FontA12	
FontA21	
FontA22	
FontA24	

Device font name to be set:

Alias:

Set

- 4** Select the device font that will be set with an alias, and enter the alias name in the [Alias] text box.

The screenshot shows a dialog box titled 'Alias Setting' with four tabs: 'True Type Font Substitution', 'Alias Setting' (selected), 'Replace Device Font', and 'Register Emulation Font'. Inside the dialog, there is a table with two columns: 'Font' and 'Alias'. The first row is highlighted with a blue border and contains 'controlA' under 'Font' and 'UserFontA' under 'Alias'. Below the table, there are two text input fields. The first is labeled 'Device font name to be set' and contains 'controlA'. The second is labeled 'Alias' and contains 'UserFontA'. A 'Set' button is located at the bottom right of the dialog.

Font	Alias
controlA	UserFontA
controlB	
FontA11	
FontA12	
FontA21	
FontA22	
FontA24	

Device font name to be set: controlA

Alias: UserFontA

Set

- 5** Click [Set].

## Creating an Emulation Font

The font size (dot units for width and height) and font type (TrueType font) can be specified to match the number of columns to be printed.

Use the following procedure to create an emulation font.

- 1** Select the **[Peripherals]** tab from **Printing Preferences**, and click **[Advanced Settings]**.  
The APD6 Utility is launched.
- 2** Select **[Font Replacement]**.
- 3** Select the **[Register Emulation Font]** tab.

The screenshot shows the 'Alias Setting' tab. It features a list of fonts on the left and two input fields below it. The 'Set' button is located at the bottom right of the tab.

- 4** Enter a font name into the **[Emulation font to register]** text box, and specify the size.

The screenshot shows the 'Register Emulation Font' tab. It includes a table for font registration and a section for specifying the emulation font. The 'Emulation font to register' text box is highlighted with a blue border. The 'Width' and 'Height' are set to 12 and 24 dot units respectively. The 'Font form to substitute' dropdown is set to 'OCRB'. The 'Register' button is also highlighted with a blue border.

- 5** Select a TrueType font to be replaced from the [Font form to substitute] pull-down list, and click [Register].

True Type Font Substitution   Alias Setting   Replace Device Font   Register Emulation Font

Font Name	Width	Height	Font form to su...
-----------	-------	--------	--------------------

Emulation font to register: UserEmulationFont01

Font form to substitute: OCRB

Width: 12 Dot

Height: 24 Dot

Register   Delete

Set

- 6** Click [Set].

## Device Font Replacement Function

This function replaces a device font with a TrueType font when printing. When the device font is replaced, this function prints by adjusting the TrueType font to the character size of the device font for minimizing any imbalance in the character layout. This is useful when the printing layout is not formatted correctly due to subtle differences in font size.

Use the following procedure to set device font replacement.

- 1 Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].**  
The APD6 Utility is launched.
- 2 Select [Font Replacement].**
- 3 Select the [Replace Device Font] tab.**  
A list of replaceable device fonts appears.



### NOTE

APD6 displays a list of monospaced fonts only.

Font	TrueType Font
controlA	Do not substitute
control	Do not substitute
FontA	Do not substitute
FontB	Do not substitute

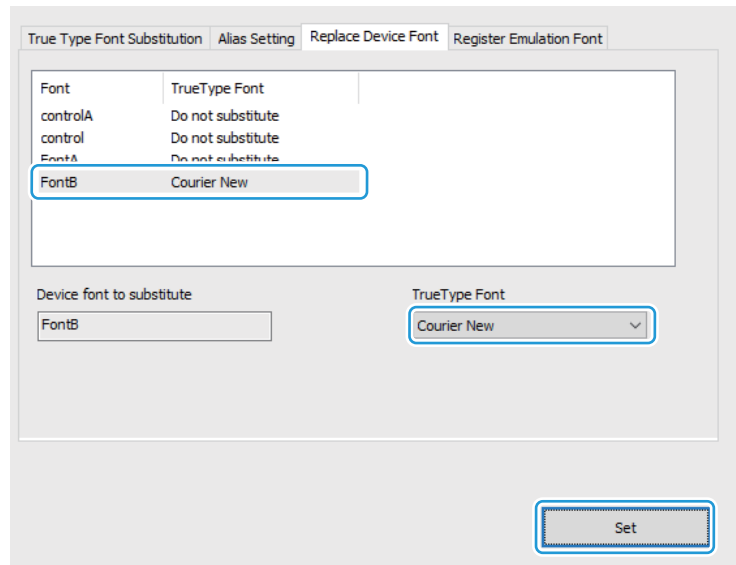
Device font to substitute:

TrueType Font: Do not substitute ▾

Set



- 4** Select a device font to be replaced from the list. Specify a TrueType font to replace this font from the [TrueType Font] pull-down list.



- 5** Click [Set].

## Barcode Printing

This shows how to set a barcode font using APD6. A barcode can be printed even without installing a barcode encoder in the application or preparing any graphic data for a barcode. This enables printing of barcodes with high scanning accuracy compared to setting barcode data in an application.



### NOTE

To use barcodes in a .NET environment, see ["Using Barcodes in a .NET Environment" on page 38](#).

## Barcode Font Settings

This shows how to set a barcode font using the APD6 Utility.

Use the following procedure to set the barcode font.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Barcode].
- 3** Select one of [Barcode 1] to [Barcode 8] from Font Name.

Font Name: Barcode1 (dropdown menu)

Alias: (dropdown menu)

Type: Do not use (dropdown menu)

Paper Size: 80mm

Test Printing: (checkbox)

Run (button) Set (button)



### NOTE

Any alias name can be set to the barcode font (Barcode 1 to Barcode 8). To set, select "Alias" from the pull-down list located below the [Font Name], and set the desired alias name.

## 4 Select a barcode type from [Type].

Font Name: Barcode1 Points: 57.5 Dots  
 Alias: Width: 35.7 mm  
 Height: 20.3 mm  
 Type: UPC-A  
 Element Width: 3 [2-6] Dots  
 Element Height: 162 [1-255] Dots  
 HRI Position: Do not print  
 HRI Font: FontA  
☐ Composite

## 5 To set a variable-length barcode, enter data containing the number of columns to be printed in [Test Printing].

Paper Size: 80mm  
 Options:  
 Rotation: Normal Barcode Printing Speed: High speed  
☐ Add Quiet Zone  
☐ Always print with image barcode  
☐ Hex Input Mode  
 Test Printing: 012345678905 Run Set

## 6 Check the [Size] and [Preview] sections, and configure the following settings so that the barcode fits within [Paper Size].

Font Name: Barcode1 Points: 57.5 Dots  
 Alias: Width: 35.7 mm  
 Height: 20.3 mm  
 Type: UPC-A  
 Element Width: 3 [2-6] Dots  
 Element Height: 162 [1-255] Dots  
 HRI Position: Do not print  
 HRI Font: FontA  
☐ Composite  
 Paper Size: 80mm

Item	Description
Element Width	This specifies the width of the narrowest element of the barcode. The units are the minimum dots of the TM printer. The barcode width is determined by this setting and the number of characters in the barcode. If the barcode width becomes wider than the width of the printing area of the paper, the barcode may not be printed, or the barcode may run off the paper when printing.
Element Height	This specifies the height of the barcode. The units are the minimum dots of the TM printer. The number of points of the barcode font is determined by the element height.
HRI Position	This sets whether HRI characters are printed and their position.
HRI Font	This sets the font of HRI characters.
Composite	This prints the barcode for composite symbols.

## 7 Set the following options for the barcode font.

The screenshot shows a configuration window for a barcode font. The 'Options' section, which is highlighted with a blue border, includes the following settings:

- Rotation:** A dropdown menu currently set to 'Normal'.
- Barcode Printing Speed:** A dropdown menu currently set to 'High speed'.
- Add Quiet Zone:** An unchecked checkbox.
- Always print with image barcode:** An unchecked checkbox.
- Hex Input Mode:** An unchecked checkbox.

Other settings visible in the window include 'HRI Font' set to 'FontA', 'Paper Size' set to '80mm', and a 'Test Printing' field containing the number '012345678905'.

Item	Description
Rotation	This sets the printing direction of barcodes.
Add Quiet Zone	When a check mark is inserted here, this creates the space needed for barcode scanning on the right and left sides of the barcode.
Always print with image barcode	When a check mark is inserted here, the barcode is always printed as an image.
Barcode Printing Speed	This sets the printing speed of barcodes. Set to a slower printing speed when the barcode cannot be scanned or when combining with [Rotation]. Select the speed from [High speed] and [Fine] depending on the TM printer type.
Hex Input Mode	When a check mark is inserted here, the barcode character string is input as a binary code.

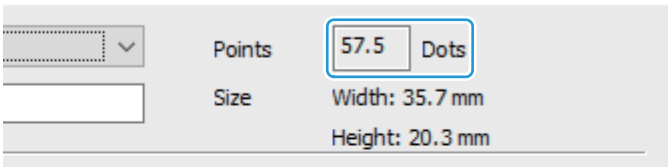
## 8 To make a test print of the barcode that was set, enter the barcode data, and click [Run].

This screenshot shows the same configuration window as in step 7. The 'Test Printing' field, which contains the number '012345678905', and the 'Run' button are highlighted with a blue border, indicating they are the next steps in the process.

## 9 Click [Set]. The barcode font is registered.

## Barcode Printing

- 1 Input the barcode data to the print data of an application. Set the following items in the barcode data.

Item	Setting value
Font	Barcode font (Barcode 1 to Barcode 8)
Points	<p>Points displayed in the setting screen for the barcode font (Points displayed within the red box in the figure below)</p> 
Language	Western

- 2 After making the settings, execute printing.

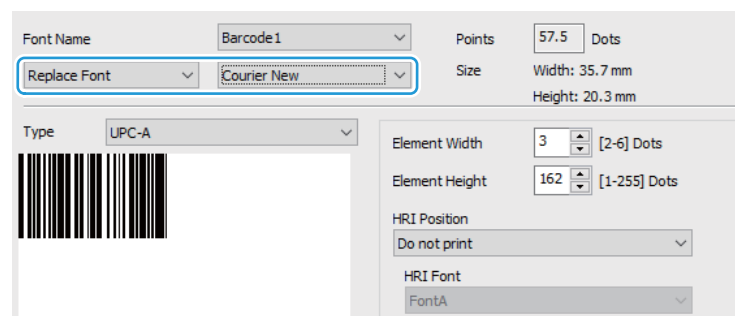


## Using Barcodes in a .NET Environment

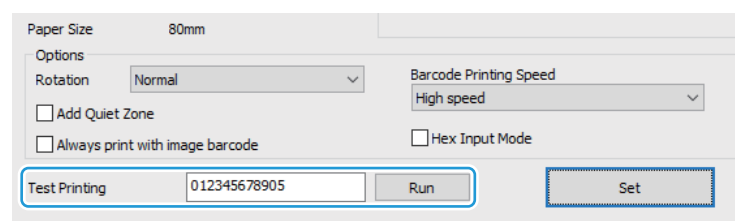
Barcode fonts cannot be used directly in .NET environments. In APD6, barcodes can be printed in .NET environments by replacing the barcode font with a TrueType font. The replaced TrueType font cannot be used to print characters.

### Setting Procedure

- 1** Before starting, decide which font will be used to replace the barcode font.
- 2** Set the barcode font.  
(See steps 1 to 6 in ["Barcode Font Settings" on page 34.](#))
- 3** Select "Replace Font" from the pull-down list located below the [Font Name], and select a TrueType font to replace the barcode font from the pull-down list on the right.



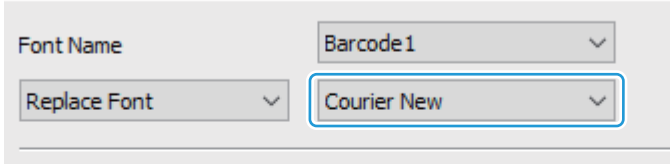
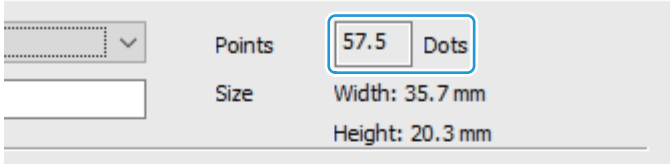
- 4** To make a test print of the barcode that was set, enter the barcode data, and click [Run].



- 5** Click [Set] to register the barcode font.

## Printing

- 1 Input the barcode data to the print data of an application. Set the following items in the barcode data.

Item	Setting value
Font	<p>TrueType font used to replace the barcode font (This can be confirmed from the screen below in the APD6 Utility.)</p> 
Points	<p>Points displayed in the setting screen for the barcode font (Points displayed within the red box in the figure below)</p> 
Language	Western

- 2 After making the settings, execute printing.



## 2D Symbol Printing

This shows how to set the font for 2D symbols using APD6. A 2D symbol can be printed even without installing a 2D symbol encoder in the application or preparing any graphic data for a 2D symbol. This enables printing of 2D symbols with high scanning accuracy compared to setting 2D symbol data in an application.



### NOTE

To use 2D symbol fonts in a .NET environment, see ["Using 2D Symbols in a .NET Environment" on page 43](#).

## 2D Symbol Font Settings

This shows how to set the font for 2D symbols using the APD6 Utility.

Use the following procedure to set the 2D symbol font.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [2-dimensional symbol].
- 3** Select one of [2D-Code 1] to [2D-Code 8] from Font Name.

Font Name: 2D-Code1

Alias: Alias

Type: Do not use

Paper Size: 80mm

Test Printing: [Button]

Run: [Button] Set: [Button]



### NOTE

Any alias name can be set to the 2D symbol font (2D-Code 1 to 2D-Code 8). To set, select "Alias" from the pull-down list located below the [Font Name], and set the desired alias name.



## 4 Select a 2D symbol type from [Type].

## 5 Enter data containing the number of columns to be printed in [Test Printing].

## 6 Check the [Size] and [Preview] sections, and configure the detailed settings so that the 2D symbol fits within [Paper Size].



### NOTE

The setting items vary depending on the 2D symbol type. For details, see ["Detailed Settings for 2D Symbols"](#) on page 45.

## 7 Set the following options for the 2D symbol font.

Item	Description
Rotation	This sets the printing direction of the 2D symbol.
Add Quiet Zone	When a check mark is inserted here, this creates the space needed for 2D symbol scanning on the top, bottom, right, and left sides of the 2D symbol.

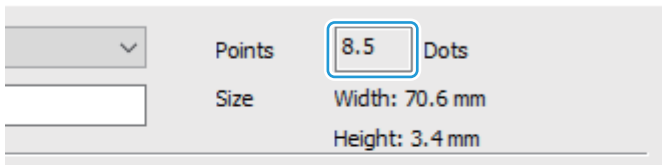
Item	Description
Always print with image barcode	When a check mark is inserted here, the 2D symbol is always printed as an image.
Barcode Printing Speed	This sets the printing speed of the 2D symbol. Set to a slower printing speed when the 2D symbol cannot be scanned or when combining with [Rotation].
Hex Input Mode	When a check mark is inserted here, the 2D symbol character string is input as a binary code.

- 8** To make a test print of the 2D symbol that was set, enter the 2D symbol data, and click [Run].

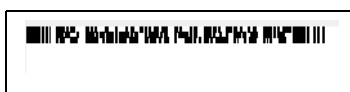
- 9** Click [Set] to register the 2D symbol font.

## 2D Symbol Printing

- 1** Input the 2D symbol data to the print data of an application. Set the following items in the 2D symbol data.

Item	Setting value
Font	2D symbol code (2D-Code 1 to 2D-Code 8)
Points	Points displayed in the setting screen for the 2D symbol font (Points displayed within the red box in the figure below) 
Language	Western

- 2** After making the settings, execute printing.



## Using 2D Symbols in a .NET Environment

2D symbol fonts cannot be used in .NET environments. In APD6, 2D symbols can be printed in .NET environments by using the font replacement function to replace the 2D symbol font with a TrueType font (Western).

### Setting Procedure

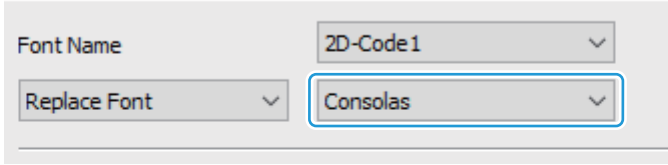
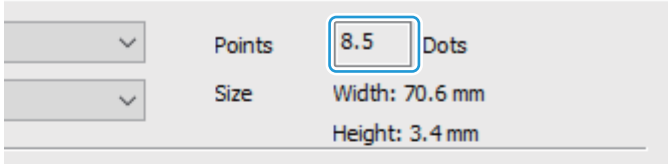
- 1** Before starting, decide which font will be used to replace the 2D symbol font.
- 2** Set a 2D symbol font.  
(See steps 1 to 6 in ["2D Symbol Font Settings" on page 40.](#))
- 3** Select "Replace Font" from the pull-down list located below the [Font Name], and select a TrueType font to replace the 2D symbol font from the pull-down list on the right.

- 4** To make a test print of the 2D symbol that was set, enter the 2D symbol data, and click [Run].

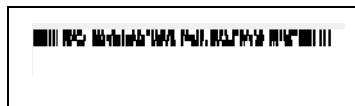
- 5** Click [Set] to register the 2D symbol font.

## Printing

- 1 Input the 2D symbol data to the print data of an application. Set the following items in the 2D symbol data.

Item	Setting value
Font	<p>TrueType font used to replace the 2D symbol code (This can be confirmed from the screen below in the APD6 Utility.)</p> 
Points	<p>Points displayed in the setting screen for the 2D symbol font (Points displayed within the red box in the figure below)</p> 
Language	Western

- 2 After making the settings, execute printing.



## Detailed Settings for 2D Symbols

2D symbol	Item	Description
PDF417	Columns	Sets the number of columns for PDF417 that is printed.
	Steps	Sets the number of steps for PDF417 that is printed.
	Module Width	Sets the width of the PDF417 cell (module) that is printed.
	Module Height	Sets the height of the PDF417 cell (module) that is printed.
	Error Correction Level	Sets the error correction level (0 to 8) of the PDF417. Set to a higher level when the data size of the 2D symbol is large.
	Simple PDF	Sets the 2D symbol to simple PDF.
QR Code	Model	Specifies the QR code model (Model 1, Model 2).
	Module Width	Sets the cell (module) width of the QR code model that is printed.
	Version	Specifies the QR code version.
	Error Correction Level	Sets the error correction level (Level L, Level M, Level Q, and Level H) of the QR code.
	Characters	Shows the approximate number of characters that can be used in a QR code.
MaxiCode	Mode	Specifies the MaxiCode mode (2 to 6). To select "Mode 2" or "Mode 3", insert a check mark for [Hex Input Mode].
GS1 DataBar Stacked	Module Width	Sets the GS1 DataBar Stacked model cell (module) that is printed.
	Composite	Prints the 2D symbol for a composite symbol.
GS1 DataBar Stacked Omni-directional	Module Width	Sets the GS1 DataBar Stacked Omni-directional model cell (module) that is printed.
	Composite	Prints the 2D symbol for a composite symbol.
GS1 DataBar Expanded Stacked	Module Width	Sets the GS1 DataBar Expanded Stacked model cell (module) that is printed.
	Maximum Width	Sets the maximum width of the GS1 DataBar Expanded Stacked model cell (module) that is printed.
	Composite	Prints the 2D symbol for a composite symbol.
Aztec Code	Symbol Type	Selects the Aztec Code type (Full Range Mode or Compact Mode).
	Module Width	Sets the size of the Aztec Code cell (module).
	Error Correction Level	Sets the error correction level of the Aztec Code. Higher values result in higher reproduction rates.
	Number of Layers	Specifies the number of layers for the Aztec Code.

2D symbol	Item	Description
Data Matrix	Symbol Type	Specifies the symbol type (Square or Rectangle).
	Module Width	Sets the size of the Data Matrix cell (module).
	Number of Cells	Specifies the symbol size.

## Sending Commands

APD6 can control a TM printer by sending commands.

Commands are sent using the following methods.

- Using a control font to control a TM printer ([page 47](#))
- Using a controlA font to control a TM printer ([page 48](#))
- Using ESC/POS command to control a TM printer ([page 50](#))

### Using a Control Font to Control a TM Printer

A control font is a font where control commands of a TM printer are embedded in specific control characters. The print data from the application contains the control characters of the control font, and when these control characters are specified during printing, they perform control of the TM printer.



#### NOTE

The control font varies depending on the TM printer model. For details, see "Printer Specification".

### Using the Control Font

**1** Specify a control font for controlling the TM printer in the print data of the application.

**2** Set the following items for the specified control characters.

Item	Setting value
Font	control
Points	1
Language	Western

**3** Execute printing.

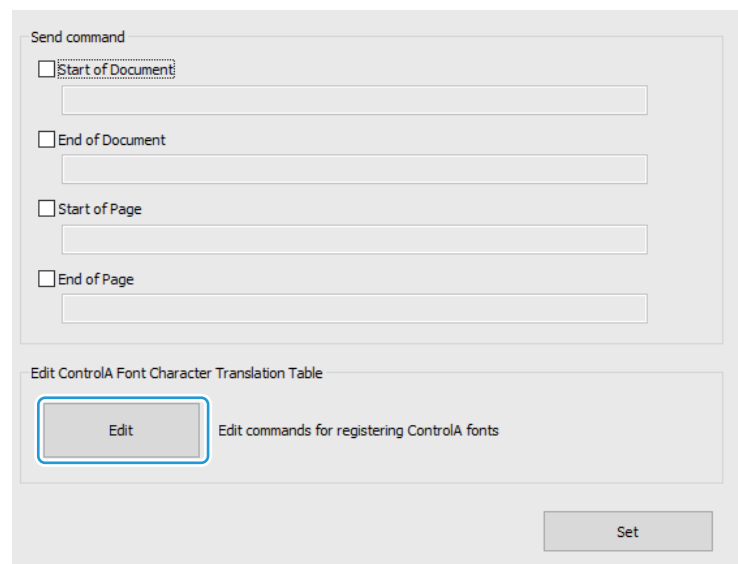
The commands defined by the control font are sent for performing control of the TM printer.

## Using a ControlA Font to Control a TM Printer

A controlA font is a font where an ESC/POS command is set to control characters selected by the user. When the control character of the controlA font is specified in the print data and printed, the ESC/POS command is executed.

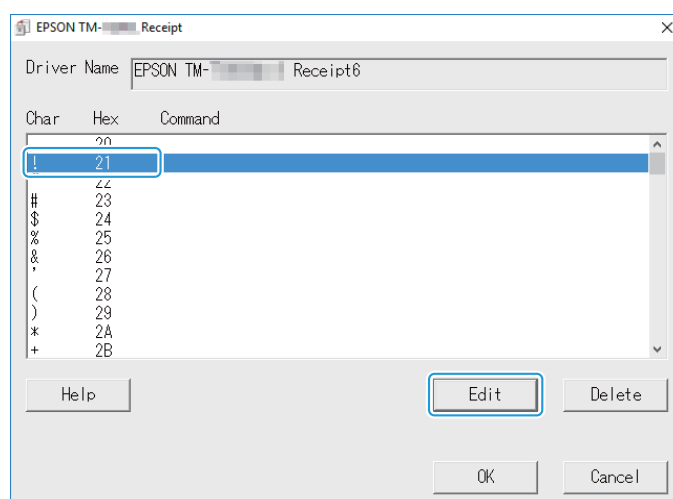
### ControlA Font Settings

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Send command].
- 3** Click [Edit].



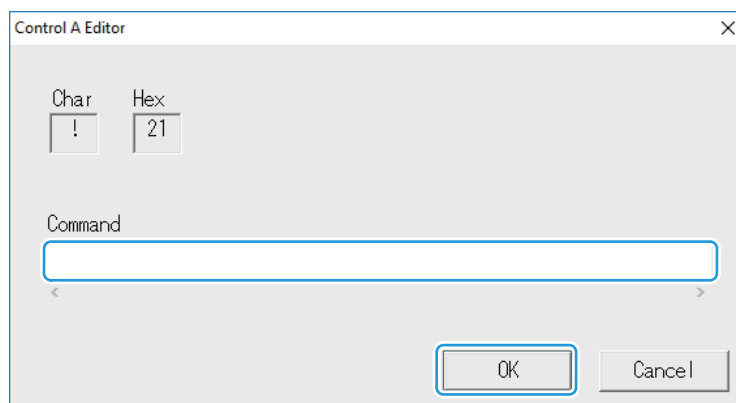
The control font setting screen appears.

- 4** Select a character defined as the controlA font, and click [Edit].  
In this example, the character "!" is set as the controlA font.





- 5** The Control A Editor is opened. Enter the ESC/POS command in hexadecimal format into the [Command] text box. After entry, click [OK].



- 6** This returns to the Utility screen. Click [OK].
- 7** This returns to the APD6 Utility screen. Click [Set].  
The ESC/POS command is set to the character "!".

---

## Using the ControlA Font

- 1** Enter a control character to be used as the controlA font in the print data of the application.
- 2** Set the following items for the specified control characters.  
In this example, the character "!" is set.

Item	Setting value
Font	controlA
Points	1
Language	Western

- 3** **Execute printing.**  
The commands defined by the controlA font are sent for performing control of the TM printer.

## Using ESC/POS Command to Control a TM Printer

An ESC/POS command can be sent when printing starts or ends to control a TM printer. These settings are shown below.

- 1** Select the [Peripherals] tab from Printing Preferences, and click [Advanced Settings].  
The APD6 Utility is launched.
- 2** Select [Send command].
- 3** Insert a check mark for the timing when the command will be sent, and enter the ESC/POS command in hexadecimal format into the text box.

- 4** Click [Set].
- 5** Execute printing.  
The commands that were set are sent for performing control of the TM printer.

# Log Output

This chapter describes how to output log files and read their content.

## Overview

Log files are recorded by tracing between the application and APD6. A log file is used to record the obtained data and other information.

## Log File Output

### Log File Output Folders

- Windows 11/Windows 10/Windows 8.1/Windows 8  
C:\ProgramData\epson\devicecontrollog
- Windows 7/Windows Vista:  
C:\ProgramData\EPSON\devicecontrollog
- Windows XP:  
C:\Documents and Settings\All Users\Application Data\EPSON\devicecontrollog

### Log File Name

- File name  
stdCompressed\_date\_and\_time.zip (Example: std20130301160755.zip)

### Viewing Log Files

A record in a log file is presented in the following format.

#### Format

Date,Time,Process ID:Thread ID,Source hierarchy name,Arbitrary message,Binary data

[Output date]	[Process ID:Thread ID]	[Arbitrary message]
2019/01/15,15:07:14.644,	00000acc:000015d8,API,->	:BiOpenMonPrinter,00000002,EPSON TM-TXX Receipt,X. X0. 0. 0
[Output time]	[Source hierarchy name]	



#### NOTE

- The arbitrary message in the log is output in a format based on the element of the log. For details, see ["Arbitrary Messages" on page 52](#).
- Binary data is print data, and it may be omitted in certain cases.

## Arbitrary Messages

The arbitrary message in the log is output in a format based on the element of the log.

Element	Description
Function call	This is output when a public function of each module is called. Format: ->,Handle_value,,Function_name,Parameter_1,Parameter_2,...
Function return	This is output when a process returns from a public function of each module. Format: <-,Handle_value,Return_value,Function_name,Parameter_1,Parameter_2,...

## Log Output Example

```

2013/03/01,15:07:14.644,00000acc:000015d8,API,->      :BiOpenMonPrinter,00000002,EPSON TM-T88V Receipt,5. 00. 0. 0
2013/03/01,15:07:16.535,00000acc:000015d8,API,
    <- ESDPRT001:BiOpenMonPrinter,00000002,EPSON TM-T88V Receipt,<00000001>
2013/03/01,15:07:25.363,00000acc:000015d8,API,-> ESDPRT001:BiGetStatus,00000001,00000000
2013/03/01,15:07:25.363,00000acc:000015d8,API,<- ESDPRT001:BiGetStatus,00000001,00000004,<00000000>
2013/03/01,15:07:32.301,00000acc:000015d8,API,-> ESDPRT001:BiSetStatusBackFunction,00000001,00409130
2013/03/01,15:07:32.301,00000acc:000015d8,API,<- ESDPRT001:BiSetStatusBackFunction,00000001,00409130,<00000000>
2013/03/01,15:07:32.301,00000acc:000015a8,API,-> ESDPRT001:CallbackStatus,00000001,00000004
2013/03/01,15:07:32.332,00000acc:000015a8,API,<- ESDPRT001:CallbackStatus,00000001,00000004,<0000000000000000>
2013/03/01,15:07:46.333,000010c8:0000104c,SPL,
    -> TmLmStartDocPort(00000001, EPSON TM-T88V Receipt, 2, 1, {Test PageTest Page,,(null)})
2013/03/01,15:07:46.380,000010c8:0000104c,SPL,-- LM::UpdatePrinterStatus(EPSON TM-T88V Receipt, 00000400)
2013/03/01,15:07:46.380,000010c8:0000104c,SPL,<- TmLmStartDocPort(00000001) <TRUE>
2013/03/01,15:07:48.395,000010c8:00000760,SPL,-> TmLmWritePort(00000001, 0A3A0000, 51619, 02EBF48C)
2013/03/01,15:07:48.395,000010c8:00000760,SPL,<- TmLmWritePort(00000001, 51619) <TRUE>
2013/03/01,15:07:48.395,000010c8:00000760,SPL,-> TmLmEndDocPort(00000001)
2013/03/01,15:07:48.395,000010c8:00000760,SPL,<- TmLmEndDocPort(00000001) <TRUE>
2013/03/01,15:07:50.708,000010c8:00001420,SPL,-- LM::UpdatePrinterStatus(EPSON TM-T88V Receipt, 00000000)
2013/03/01,15:07:50.786,00000acc:000015a8,API,-> ESDPRT001:CallbackStatus,00000001,00000006
2013/03/01,15:07:50.786,00000acc:000015a8,API,<- ESDPRT001:CallbackStatus,00000001,00000006,<0000000000000000>
2013/03/01,15:07:50.786,00000acc:000015a8,API,-> ESDPRT001:CallbackStatus,00000001,00000004
2013/03/01,15:07:50.786,00000acc:000015a8,API,<- ESDPRT001:CallbackStatus,00000001,00000004,<0000000000000000>
2013/03/01,15:08:12.849,00000acc:000015d8,API,-> ESDPRT001:BiCancelStatusBack,00000001
2013/03/01,15:08:12.849,00000acc:000015d8,API,<- ESDPRT001:BiCancelStatusBack,00000001,<00000000>
2013/03/01,15:08:18.881,00000acc:000015d8,API,-> ESDPRT001:BiCloseMonPrinter,00000001
2013/03/01,15:08:19.037,00000acc:000015d8,API,<-      :BiCloseMonPrinter,00000001,<00000000>

```

# Restrictions

This chapter describes the restrictions on APD6.

## Environment and OS Settings

- When connecting a TM printer with a serial interface using Windows 7, printing may be unable to be performed properly for certain combinations of computers and TM printers. In such cases, printing can be performed by disabling FIFO in the Windows COM port advanced settings.
- When using a serial connection, when the OS recovers from a sleep or hibernate status, the printer may print "??".
- When printing a device font in Microsoft Word, the following settings are required.  
From the Office button, go to [Word Options] - [Advanced] - [Compatibility options for], and select "Microsoft Word 6.0/95" or "Custom" in [Lay out this document as if created in], and insert a check mark for "Use printer metrics to lay out document" in [Layout Options].
- If a paired *Bluetooth*® port (virtual COM port) is directly specified as the print queue port, printing might not continue to the end. Refer to "Changing the Connection Port" in the "Install Manual" to specify the port for APD6.

## Restrictions in Environments where Redirected from Server (Environments such as Terminal Service and Remote Desktop)

The device fonts of the TM printer cannot be used in EasyPrint. Font Replacement and other functions used in APD6 are not available.

## Printing

- Print data that is outside the print area is not printed.
- When printing on receipt paper, blank space appears at the top of the paper which is greater than the top margin setting value. This is due to the separation between the paper cutting position (auto-cutter) and the printing position (print head), and the distance between them results in the extra margin.
- Device fonts cannot be used in rotated or condensed printing. Use Windows fonts.
- If Ba device font and graphics data (Windows font, ruled lines, etc.) are defined in the same line, the print result may be misaligned.
- Align center or left using control fonts cannot be used with graphics printing.
- [Separator Page] in the printer driver [Advanced] is not available.
- In some applications, several device font size options are displayed. However, the device font is always printed in a fixed size regardless of your size selection.
- In some applications, print settings such as "Collate" and "Orientation" configured on the application side may differ from the APD6 settings. In such cases, the settings on the application side take priority. However, it is not possible to print beyond the printer's capabilities.  
(For example, printing in landscape orientation using a device font)
- Even if you specify italics in the print data for a device font, it will not be printed.
- When you print a narrow-width barcode using a high-resolution TM printer, all of the HRI characters may be unable to be printed. In such cases, specify a narrow-width FontB for the HRI characters.

# Appendix

## Acknowledgements

This utility incorporates compression code from the Info-ZIP group.

-----  
This is version 2009-Jan-02 of the Info-ZIP license. The definitive version of this document should be available at <ftp://ftp.info-zip.org/pub/infozip/license.html> indefinitely and a copy at <http://www.info-zip.org/pub/infozip/license.html>.

Copyright (c) 1990-2009 Info-ZIP. All rights reserved.

For the purposes of this copyright and license, "Info-ZIP" is defined as the following set of individuals:

Mark Adler, John Bush, Karl Davis, Harald Denker, Jean-Michel Dubois, Jean-loup Gailly, Hunter Goatley, Ed Gordon, Ian Gorman, Chris Herborth, Dirk Haase, Greg Hartwig, Robert Heath, Jonathan Hudson, Paul Kienitz, David Kirschbaum, Johnny Lee, Onno van der Linden, Igor Mandrichenko, Steve P. Miller, Sergio Monesi, Keith Owens, George Petrov, Greg Roelofs, Kai Uwe Rommel, Steve Salisbury, Dave Smith, Steven M. Schweda, Christian Spieler, Cosmin Truta, Antoine Verheijen, Paul von Behren, Rich Wales, Mike White.

This software is provided "as is," without warranty of any kind, express or implied. In no event shall Info-ZIP or its contributors be held liable for any direct, indirect, incidental, special or consequential damages arising out of the use of or inability to use this software.

Permission is granted to anyone to use this software for any purpose, including commercial applications, and to alter it and redistribute it freely, subject to the above disclaimer and the following restrictions:

1. Redistributions of source code (in whole or in part) must retain the above copyright notice, definition, disclaimer, and this list of conditions.
2. Redistributions in binary form (compiled executables and libraries) must reproduce the above copyright notice, definition, disclaimer, and this list of conditions in documentation and/or other materials provided with the distribution. Additional documentation is not needed for executables where a command line license option provides these and a note regarding this option is in the executable's startup banner. The sole exception to this condition is redistribution of a standard UnZipSFX binary (including SFXWiz) as part of a self-extracting archive; that is permitted without inclusion of this license, as long as the normal SFX banner has not been removed from the binary or disabled.
3. Altered versions--including, but not limited to, ports to new operating systems, existing ports with new graphical interfaces, versions with modified or added functionality, and dynamic, shared, or static library versions not from Info-ZIP--must be plainly marked as such and must not be misrepresented as being the original source or, if binaries, compiled from the original source. Such altered versions also must not be misrepresented as being Info-ZIP releases--including, but not limited to, labeling of the altered versions with the names "Info-ZIP" (or any variation thereof, including, but not limited to, different capitalizations), "Pocket UnZip," "WiZ" or "MacZip" without the explicit permission of Info-ZIP. Such altered versions are further prohibited from misrepresentative use of the Zip-Bugs or Info-ZIP e-mail addresses or the Info-ZIP URL(s), such as to imply Info-ZIP will provide support for the altered versions.
4. Info-ZIP retains the right to use the names "Info-ZIP," "Zip," "UnZip," "UnZipSFX," "WiZ," "Pocket UnZip," "Pocket Zip," and "MacZip" for its own source and binary releases.

---

## **Windows Template Library**

This application uses the Microsoft Windows Template Library (WTL).

---

## **IJG JPEG Library**

This software is based in part on the work of the Independent JPEG Group.

## Cautions

- No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of Seiko Epson Corporation.
- The contents of this document are subject to change without notice. Please contact us for the latest information.
- While every precaution has been taken in the preparation of this document, Seiko Epson Corporation assumes no responsibility for errors or omissions.
- Neither is any liability assumed for damages resulting from the use of the information contained herein.
- Neither Seiko Epson Corporation nor its affiliates shall be liable to the purchaser of this product or third parties for damages, losses, costs, or expenses incurred by the purchaser or third parties as a result of: accident, misuse, or abuse of this product or unauthorized modifications, repairs, or alterations to this product, or (excluding the U.S.) failure to strictly comply with Seiko Epson Corporation's operating and maintenance instructions.
- Seiko Epson Corporation shall not be liable against any damages or problems arising from the use of any options or any consumable products other than those designated as Original EPSON Products or EPSON Approved Products by Seiko Epson Corporation.

## Trademarks

Microsoft® and Windows® are trademarks of the Microsoft group of companies.

The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by Seiko Epson Corporation is under license.

All other trademarks are the property of their respective owners and used for identification purpose only.

### ESC/POS® Command System

EPSON ESC/POS is a proprietary POS printer command system that includes patented or patent-pending commands. ESC/POS is compatible with most EPSON POS printers and displays.

ESC/POS is designed to reduce the processing load on the host computer in POS environments. It comprises a set of highly functional and efficient commands and also offers the flexibility to easily make future upgrades.

©Seiko Epson Corporation 2019–2025